



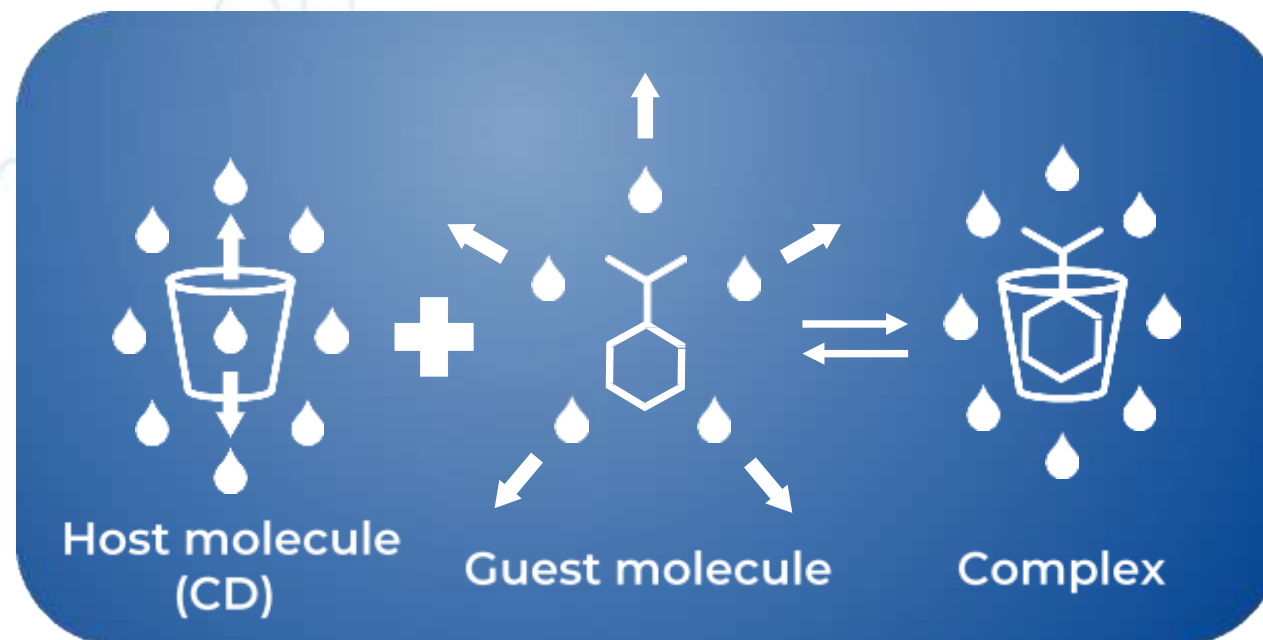
GETTING THE BEST OUT OF CYCLODEXTRINS

**Custom
Cyclodextrin
Synthesis**



WHAT ARE CYCLODEXTRINS (CDs)?

- Composed of sugars
- Cyclic molecules
- Naturally occurring compounds
- Used in food, pharmaceuticals, drug delivery, chemical industries, agriculture, etc.



WHY USE CYCLODEXTRINS?

- Potential APIs (e.g. HPBCD in Niemann-Pick, in focal segmental glomerulosclerosis (FSGS) or in Alzheimer)
- Chiral resolving agents
- Increased bioavailability, facilitated delivery
- Intensify the enzymatic conversion of lipophilic substrates
- Significant solubility enhancement
- Improvement of chemical stability
- Taste and odour masking of APIs
- Reduced aggregation
- Enable formulation of water-insoluble APIs in all dosage forms



WHO WE ARE AND WHAT WE CAN OFFER



CycloLab is the world's only all-around Cyclodextrin Service Provider

Our services include:

- Supplying cyclodextrins for commercial products and product development
- Screening cyclodextrin derivatives to find the right candidate for target API
- Providing formulation development services, composition optimization, stability assessment
- Offering analytical services to characterize complexes and products
- Preparing pilot-scale amounts for cyclodextrin-API complexes under GMP for development purposes
- Assisting in compilation of regulatory documentation
- Custom cyclodextrin synthesis

For more information please click [here](#)



GMP Manufacturing

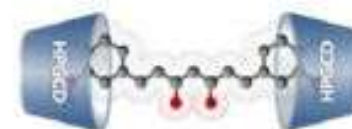
Betadex Sulfobutyl Ether Sodium
Dexolve™

Custom cGMP synthesis
of CDs, CD complexes,
investigational medicinal
products

Preparation/filing of
regulatory dossier

Products

- Pharma grade CDs
- Fine chemical grade CDs
- Standard grade CDs
- Single isomer CDs
- Fluorescent derivatives
- Maltooligomers
- CD complexes
- Analytical standards
- Sugammadex impurities
- CD polymers
- Special HPLC columns



CUSTOM CYCLODEXTRIN SYNTHESIS

Commercially available cyclodextrins with different degrees of substitution

Single isomer cyclodextrins

Fluorescent cyclodextrins for biological imaging

Cyclodextrins for cell targeting

,per'-cyclodextrins

Photoactivatable cyclodextrins

Cyclodextrins as chiral resolving agents

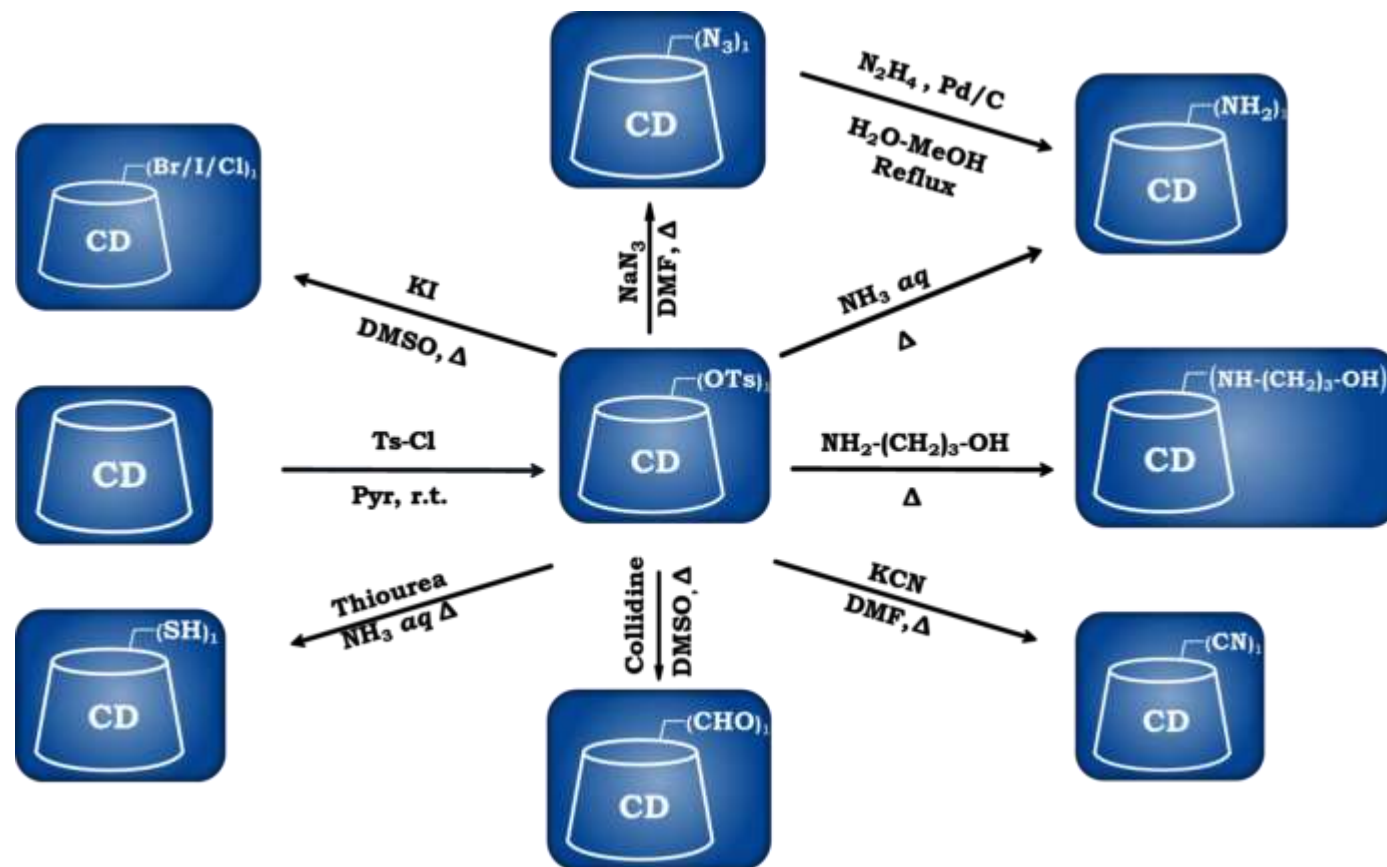
Cyclodextrins for DNA/RNA delivery

Cyclodextrin polymers



SINGLE ISOMER CYCLODEXTRINS

The key intermediate is the **6-monotosyl-CD**



FLUORESCENT CYCLODEXTRINS FOR BIOLOGICAL IMAGING

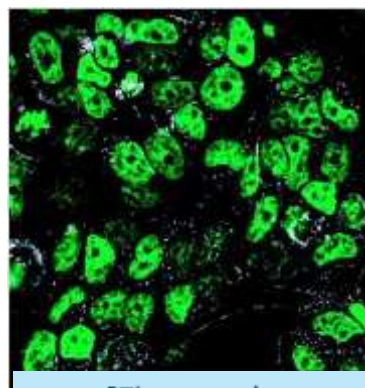


6-monodeoxy-
6-monoamino-
cyclodextrin

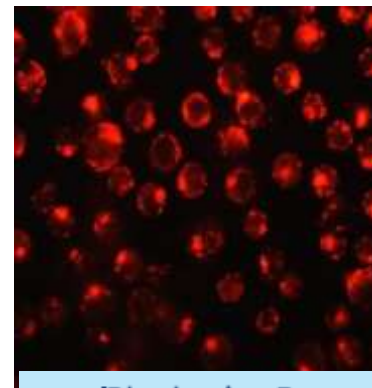
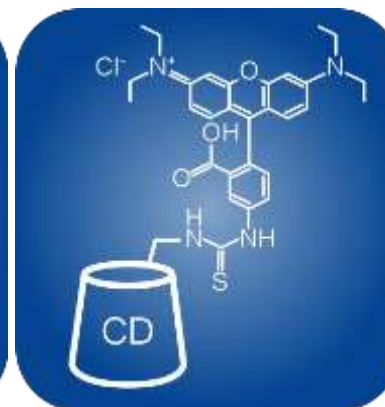
RBITC¹

FITC²

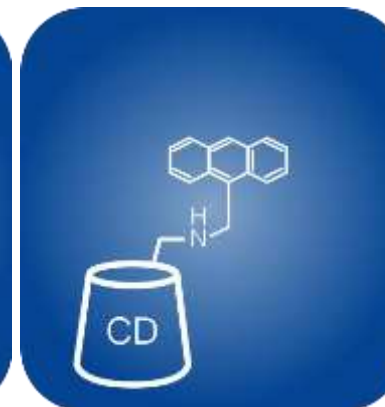
Anthr-Cl³



²Fluorescein
isothiocyanate



¹Rhodamine B
isothiocyanate



³Anthracenyl chloride

Cell Targeting Units:
Folate (cancer cells)

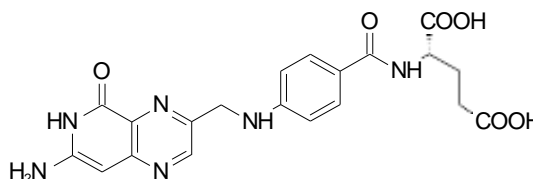
Biotine (cancer cells/bacteria)

Mannose (macrophages/cancer cells)

Mannobiose (cancer cells)



6-monodeoxy-
6-monoamino-CD



Folic acid (FA)



FAγ1-βCD



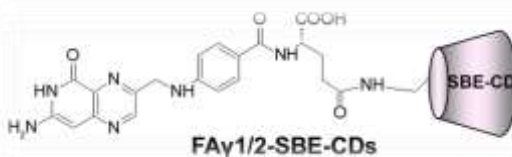
FAγ1-αCD



FAγ1/2-HPBCD



FAγ1-γCD



FAγ1/2-SBE-CDs



FAγ1-TRIMEB

Per-6-halogen cyclodextrins, versatile compounds

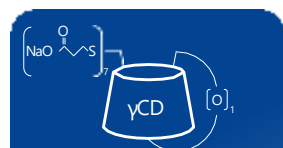
Selective per-6-halogenation also for α - and γ -CD

Per-6-I/Br-CD production: 500 g scale
Per-6-halogenated γ -cyclodextrins are key intermediates in the synthesis of Sugammadex

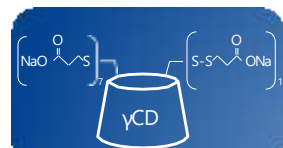
SUGAMMADEX AND RELATED IMPURITIES



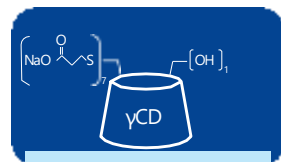
Mono-COOMe-SGM



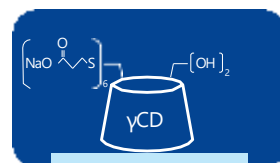
Mono-AH-SGM



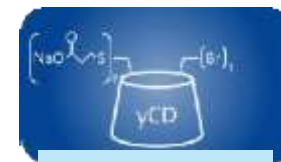
Mono-SS-SGM



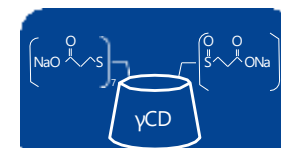
Mono-OH-SGM



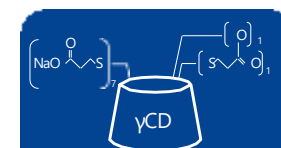
Di-OH-SGM



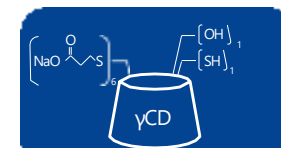
Mono-Br-SGM



Mono-SO-SGM



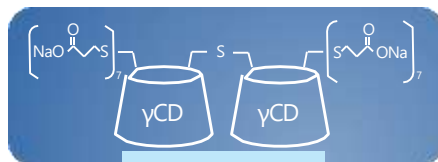
Mono-LAC-SGM



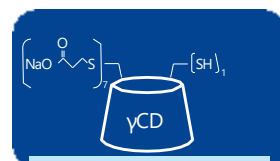
Mono-SH-mono-OH-SGM

CycloLab has vast experience in the production of per-6-halogen-gamma-CD intermediates and has developed Sugammadex (SGM) and related compounds via various process routes, supported by sensitive analytical tools to characterize the products.

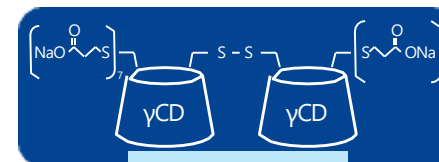
We have in stock several high purity, process related starting materials, standards and impurities.



SGM-S-SGM



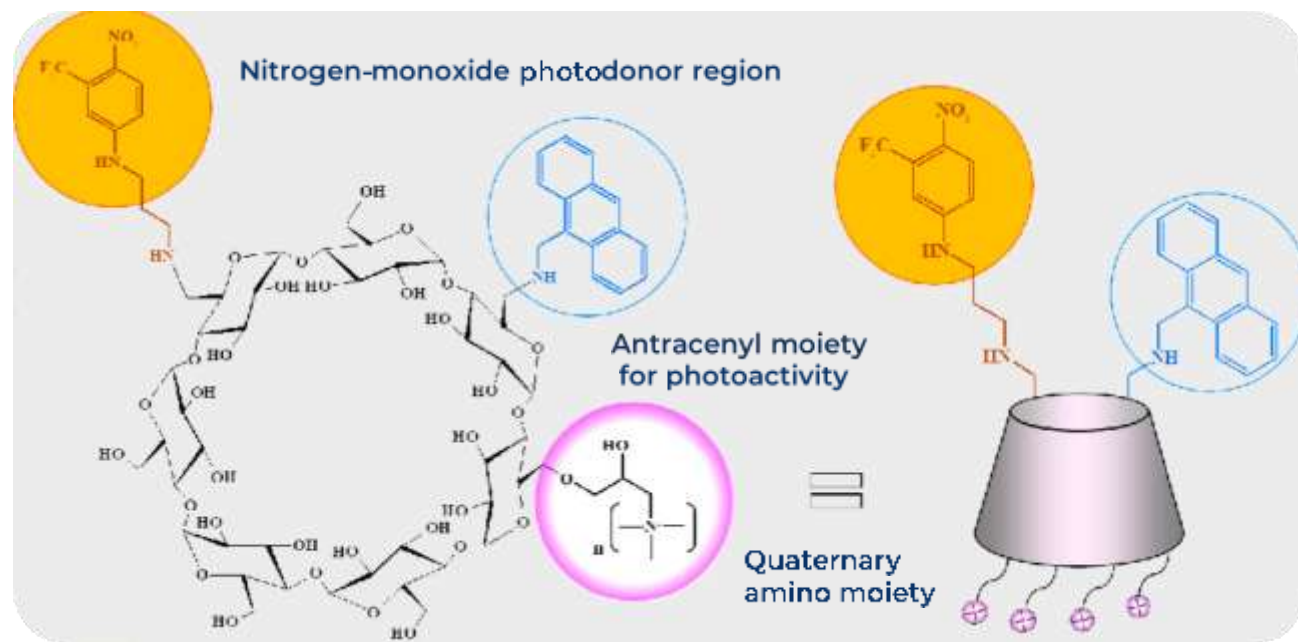
Mono-SH-SGM



SGM-SS-SGM

Further derivatives are under development

A Photoactivable Bichromophoric CD-system



- Drug encapsulation – DNA targeted drug delivery
- Enhanced solubility
- Enhanced membrane penetration
- Antimicrobial activity of quaternary amino-CDs
- Potential interaction with the phosphate backbone of the DNA because of the quaternary amino moiety

CYCLODEXTRINS AS CHIRAL RESOLVING AGENTS

a.) Single isomer methylated beta-cyclodextrins

- Heptakis-2,3,6-trimethyl-beta-cyclodextrin (TRIMEB)
- Heptakis-2,3-dimethyl-beta-cyclodextrin (2,3-DIMEB)
- Heptakis-2,6-dimethyl-beta-cyclodextrin (2,6-DIMEB)
- Heptakis-3,6-dimethyl-beta-cyclodextrin
- Heptakis-(2,3 or 6)-monomethyl-beta-cyclodextrin (2-MEB, 3-MEB or 6-MEB)

b.) Heptakis-6-sulfobutyl-beta-cyclodextrin (6-OSBECD)



TRIMEB



2,3-DIMEB



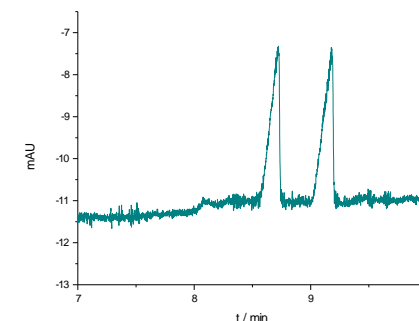
2,6-DIMEB



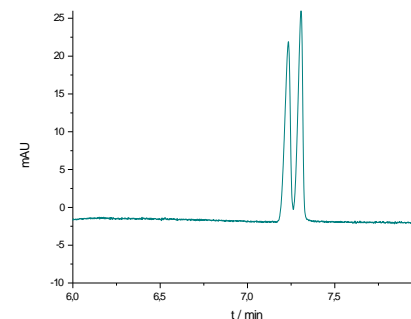
2-MEB



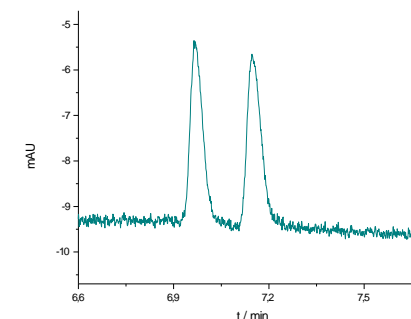
6-OSBECD



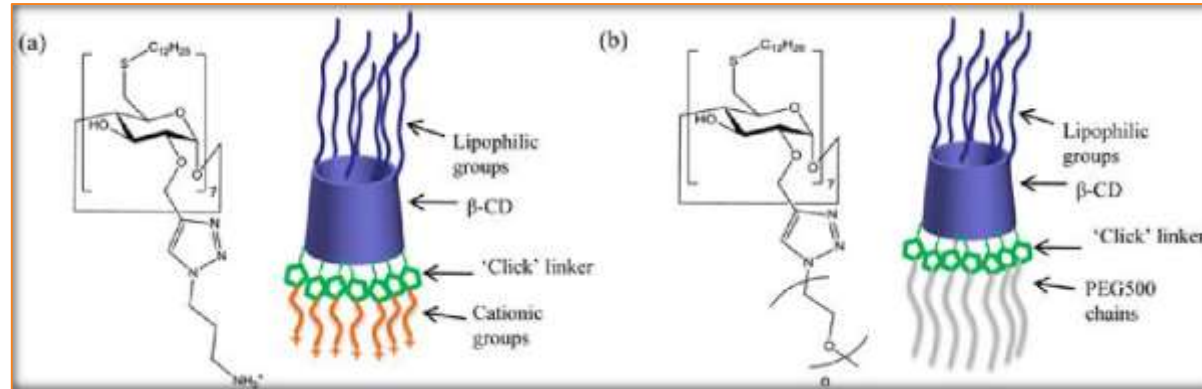
Separation of
terbutaline
with 2,6-DIMEB



Separation of propranolol and
carvedilol with 6-OSBECD



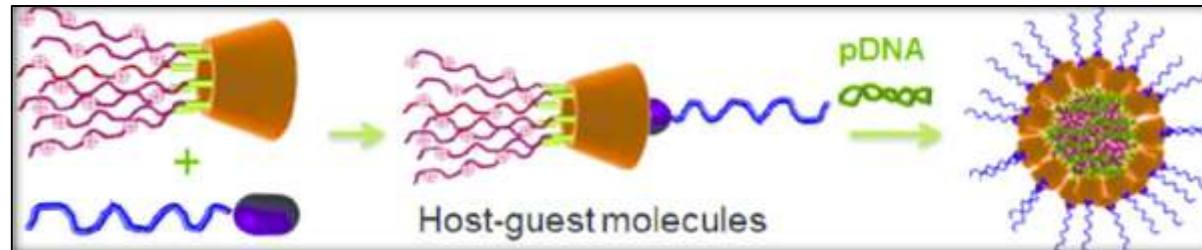
1.) Amphiphilic Cyclodextrins for siRNA Delivery



3.) Cyclodextrins in Non-Viral Transfection

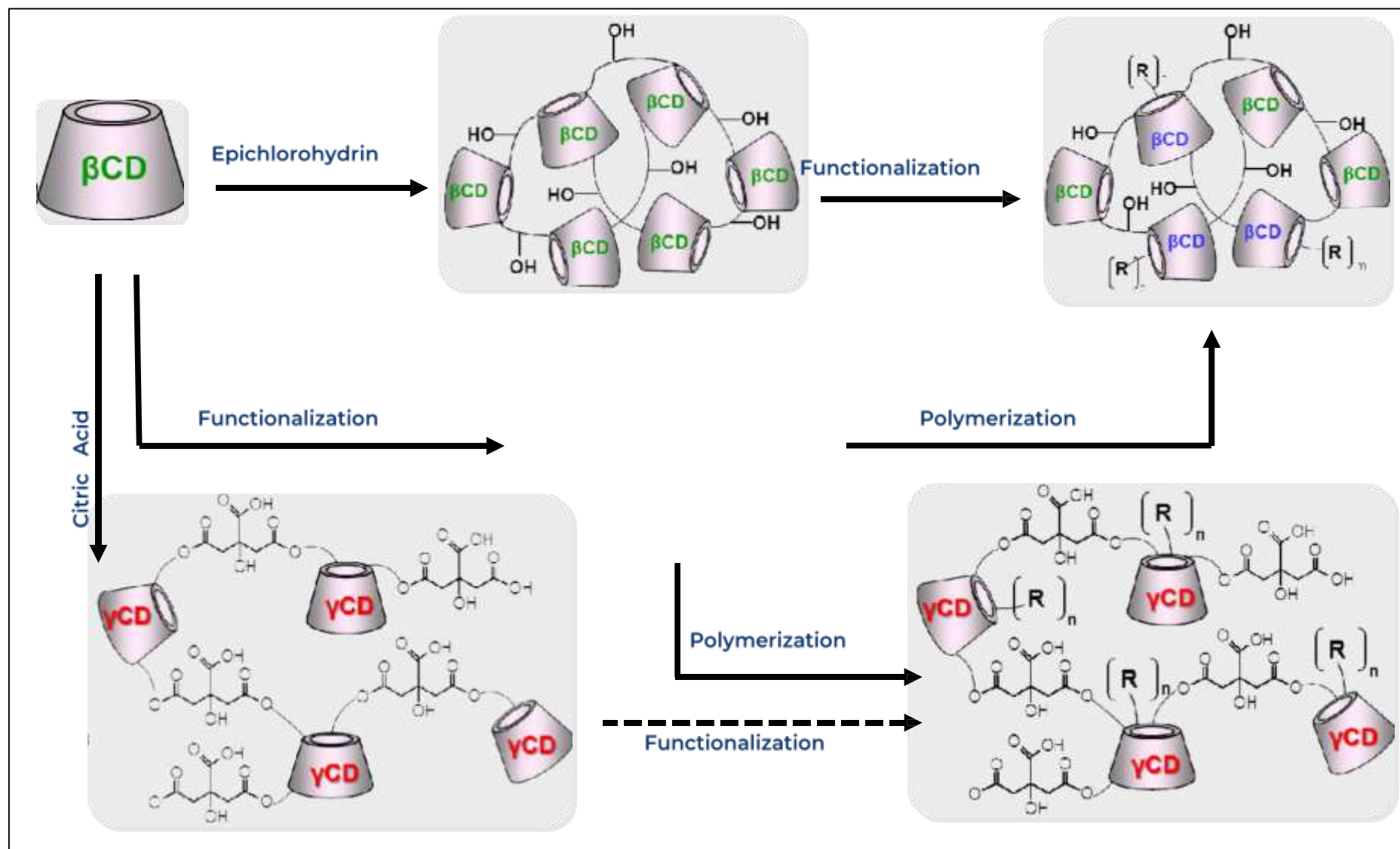
Cationic and dendrimer-cyclodextrin conjugates offer the possibility to deliver oligonucleotides

2.) CD-based Supramolecular Systems for Gene Delivery



Successful gene delivery by modified BCDs to a variety of cell types including liver cells and intestinal epithelial cells and to in vitro and in vivo tumor models

CYCLODEXTRIN POLYMERS



CYCLOLAB SERVICE PORTFOLIO RELATED SERVICES – R&D

Feasibility study

Running a short feasibility study with your molecule free of charge

Proof of concept to consider CD based formulations



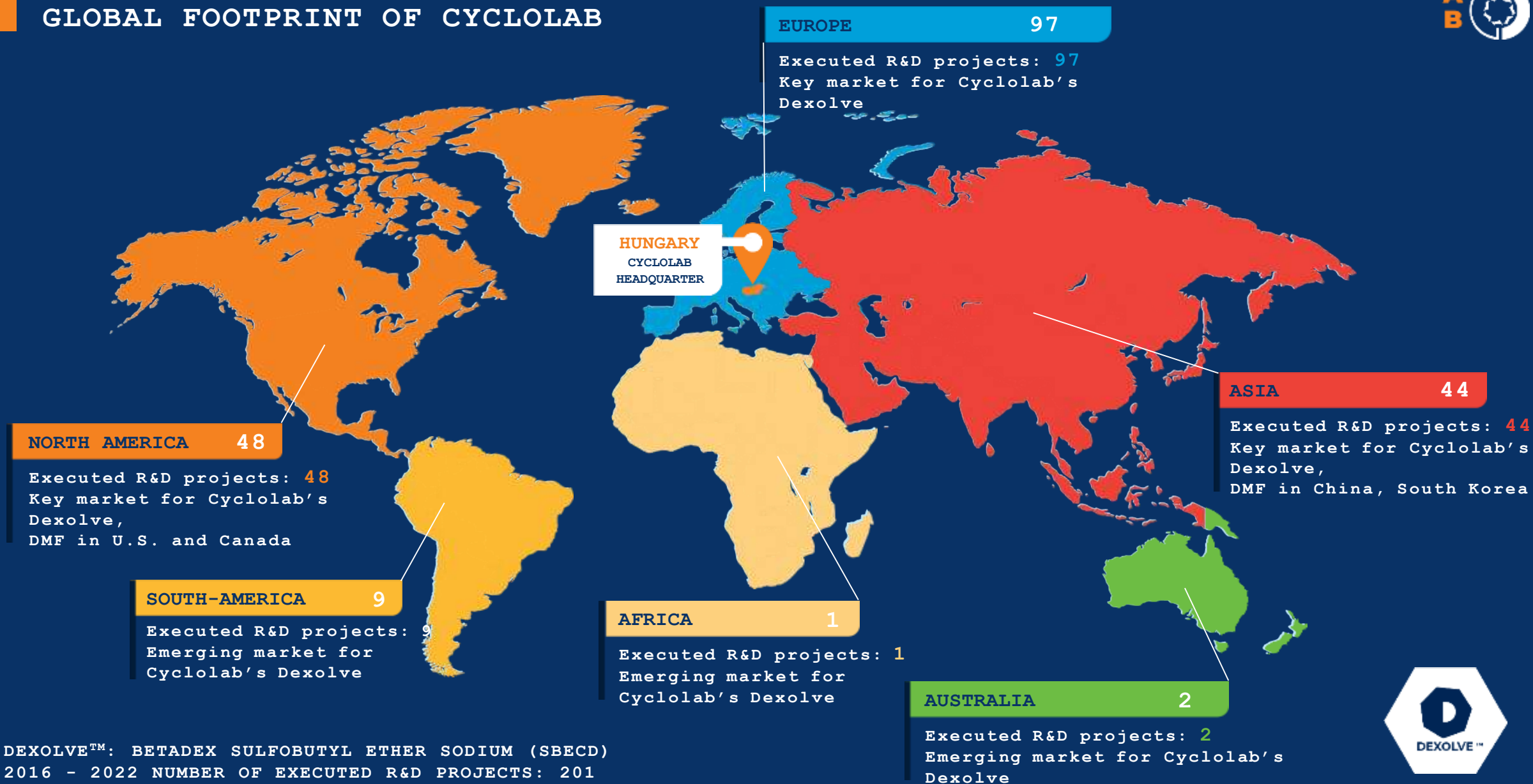
CycloLab Grant

CycloLab offers a unique possibility to collaborate on creating novel and interesting cyclodextrins under the terms of the CycloLab Grant

The proposal after application is thoroughly evaluated by CycloLab

If the application is approved, the cyclodextrin is provided free of charge for the beneficiary

GLOBAL FOOTPRINT OF CYCLOLAB



DEXOLVE™: BETADEx SULFOBUTYL ETHER SODIUM (SBED)
2016 - 2022 NUMBER OF EXECUTED R&D PROJECTS: 201

CYCLOLAB SERVICE PORTFOLIO RELATED SERVICES – R&D



Early phase drug development

Customization of CD enabled formulations

Investigation of changes in physico-chemical properties

Life cycle management

IP services and consultation

Custom cyclodextrin synthesis

Exclusive manufacture, unique synthetic routes

Self-tailored products and characteristics

In vitro bioequivalence studies

Design and performance of in vitro studies to support bioequivalence of a CD enabled formulation

Analytical services

Method development, validation; cGMP release testing of pharma grade CDs

HPLC, GC, CE, UV, MS, NMR, IR, Micro and BET content methods

Stability studies

CD-guest interaction studies

CD-based chiral separations

Assay, impurity tests

Bioanalytical investigations

Experience in the compilation of CD-related patents (synthesis, application, etc.), patent claim analysis, and consultancy in CD-related projects since 1991.
Over 62.000 CD related papers



CUSTOM SYNTHESIS

COMPANY CONTACTS

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