

Getting the best out of Cyclodextrins

CYCLOLAB Ltd.

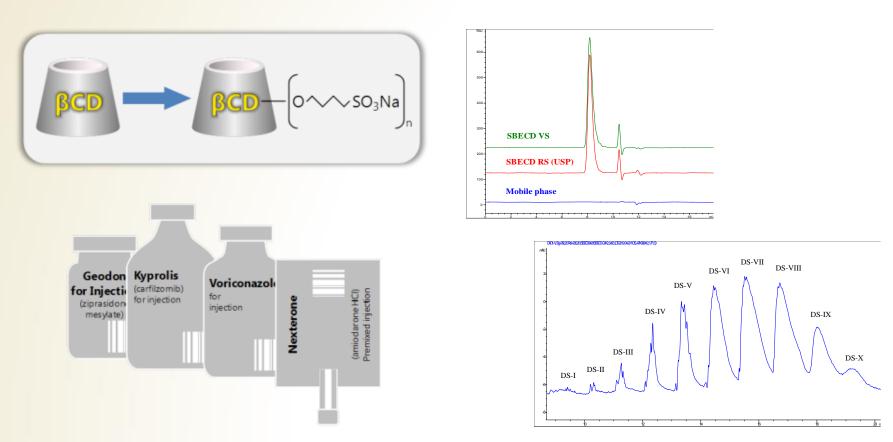
DexolveTM

the USP and EP compliant SBECD of Cyclolab Ltd





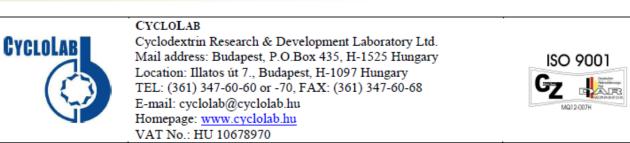
Cyclolab Ltd is the producer of the first generic USP and EP-conform Betadex Sulfobutyl Ether Sodium (SBECD = Dexolve[™])







Cyclolab Ltd is the producer of the first generic USP and EP-conform **Betadex Sulfobutyl Ether Sodium (SBECD = Dexolve™)**





Drug master file of the excipient Sulfobutyl-ether-β-cyclodextrin sodium salt (SBECD)



DMF No. F20180001741

Document No.: DMF-SBECD-v02









for Improved Pharmaceutical Formulations

Why use Dexolve? Possibilities...

- Significant solubility enhancement (10 to 100,000 fold)
- Improvement of chemical stability
- Increased bioavailability, facilitated delivery
- Reduced aggregation
- Moderate irritation or reduced side-effects
- Maximized patient safety, complete renal elimination
- Enables formulation of water-insoluble APIs in all dosage forms
- Lower API doses can be achieved



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There are 11 APIs on the market and at least 60 further in development in formulations containing SBECD including:

- Voriconazole
- Carfilzomib
- Amiodarone
- Ziprasidone
- Maropitant (veterinary use)
- Aripiprazole
- Posaconazole
- Carbamazepine
- Melphalan
- Delafloxacin
- Brexanolone

- Mebendazol
- Topiramate
- Omeprazole
- Clopidogrel
- Docetaxel
- Meloxicam
- Allopregnanolone
- Iohexol

Several other nitrogen containing API bases are in various clinical phases





Main regulatory/QA/sales aspects:

cGMP >100 kg/batch USP N.F.

- Maintained DMF Type IV for SBECD in US and Canada since 2008, in China since 2019

- Prepared via a self-developed proprietary, patented technology with a process independent from any existing patents (expires in 2031)

- **36-month stability** data (60-month by July, 2021)
- Successful production of over 200 subsequent USP compliant batches
 no OOS result in the production



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Main regulatory/QA/sales aspects:

cGMP >100 kg/batch USP N.F.

- Dedicated production facility with a capacity of over 15000 kg/year (extendable to 20-30,000 kgs/yr without investment)
- 110-125 kg batch size

 Quality system compliant to ISO 9001 and GMP requirements (regularly audited)

No down payment, No milestone payment, No royalty payment



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Main regulatory/QA/sales aspects:

cGMP >100 kg/batch USP N.F.

- Over 60 APIs in development using Dexolve

- Over 200 partners in commercial and development phases using **Dexolve**

- Research grade material available at reduced price for nonclinical development

 Flexible business model to handle partners' requests and provide technical support on development



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Available reference materials:

- **Betadex** BCD -- 4-Hydroxybutane-1-sulfonic Acid OH Na⁺ Bis(4-sulfobutyl) Ether Disodium Na^+ - 1,4-Butane Sultone
- Betadex Sulfobutyl Ether Sodium



for Improved Pharmaceutical Formulations

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User's guide for Dexolve

A simple 3-step manual for successful dissolution of your drug substance





Weigh in the following Dexolve amounts into 20 ml vials and prepare solutions with the given volume of distilled water:

Dexolve-7*	Distilled water
3.0 g	7.0 mL
2.0 g	8.0 mL
1.0 g	9.0 mL
0.5 g	9.5 mL

* for accurate results take the water content of Dexolve into consideration

Use stirrer bar and magnetic stirrer.



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- After the complete dissolution of Dexolve, add ~50 mg or appropriate volume of your drug (candidate) to each vial. Should you be short of material, take smaller volume of the Dexolve solutions and dispense reduced amount of your substance, accordingly.

- Stir the resulting suspensions for 24 hours at room temperature. If your substance is sensitive, then cool your samples and protect them from light in the meantime.

- Observe the vials. If your substance completely dissolves upon stirring, dispense additional amount of your substance. Always ensure excess of material to be dissolved.



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Dexolve[™]

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- When finished, filter the suspensions through PVDF syringe filters.

- Analyze the filtrate for your drug content.
- Establish relationship between the concentrations of Dexolve and the solubilized amounts of drug substance. Compare the data with the pure aqueous solubility of your substance.

In case you need technical help to facilitate the dissolution or to improve the solubilizing potency further, contact us!